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| Teacher(s)          | Debaste Frédéric (compensates Debecker Damien) ;Debecker Damien ;  |
| Language :          | French   |
| Place of the course | Louvain-la-Neuve   |
| Prerequisites       | Transfer phenoma (for partim A)<br>Physical chemistry I and II + fluid mechanics (for partim B)  |
| Main themes         | Partim A<br>- Particles in flowing medium<br>- Study of a flowing liquid through porous media and membranes<br>- Mechanical processes for physical separation: sedimentation, decantation, centrifugation, filtration, cycloning, membrane separation<br>- Drying processes : drying, lyophilisation, atomisation<br>Partim B<br>- Diffusion, mass transfer and energy transfer between phases (diffusion theory, mass transfer coefficients, film theory).<br>- Phase equilibrium<br>- Fluid/fluid and fluid/solid separation processes involving mass transfer : Distillation, liquid-liquid extraction, absorption, adsorption, crystallization   |
| Learning outcomes   |  |
| Evaluation methods  | Written exam systematically covering the LO (theory and exercises).<br>The written report concerning the field study in the industry weight 20% of the final grade.  |
| Teaching methods    | Lecture with a powerpoint presentation as the main support (available via iCampus). Even if the slides are used as a support for the lectures, an important part of the course is given orally and on the blackboard (e.g. explanations, examples, mathematic developments, etc.).<br>Quantitative exercises of dimensioning with a tutor.<br>Scientific articles are recommended for reading as a complement to the course.<br>Students may be instructed to visit a company of their choice and to study a unitary operation involved in the production process. A short, didactical and critical report is asked, in the form of a poster. The report is presented to other students.<br>Owing to the limited capacity of the class rooms, related to the restrictions of the COVID-19 crisis, some lecture may be given remotely (Teams).  |
| Content             | Introduction<br>Objectives ' instructions ' process engineering and unitary operations : definitions ' main working principles of unitary operations for separation ' the different operating modes ' context ' classification of unitary operations<br>Partim A<br>Separation processes based on mechanical action<br>Particles in fluids (Context ' Description of a divided solid ' the isolated particle ' a bunch of particles ' Characterization of a bed of particles) / Sedimentation and Centrifugation (Definitions ' Interactions between the fluid and one particle ' flow regimes ' sedimentation rate) / Flows through porous media (the Darcy law ' the Kozeny Carman model ' turbulent flow ' the Ergun relation) / Filtration (Context ' Support filtration ' Coupling the variables ' Humidity ratio ' Cake dimensions ' Resistance to the flow ' Operating modes ' Filtration technologies) / Membrane separation (Description ' Applications ' Diffusion principles ' Materials ' Mass transfer ' Dialysis ' Electrodialysis ' Inverted osmosis ' Gas permeation ' Pervaporation ' Membranes in bioprocesses)<br>Drying processes<br>Motivation / Definitions and concepts (wet solid ' gaz-liquid-solid equilibrium ' wetting enthalpy ' sorption isotherms ' equilibrium diagrams) / Techniques et set-up (classification ' machines often used in the industry ' drying by ebullition ' drying by flow ' lyophilisation ' drying of bio-products) / Theoretical principles of drying (drying kinetics ' hygrometry ' wet air diagram ' case study: the drying of cereals in a grain silo) / Alternative mode for providing energy / supercritical drying<br>Partim B<br>Fluid/fluid separation and fluid/solid separation involving mass transfer |

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|                                    | <p>Liquid-gaz equilibrium of binary systems (Reminders ' the Raoult law ' non ideal mixtures ' Influence of pressure ' Systems with more than two species) / Distillation (Basic working principles of distillation' Simple discontinuous distillation(batch)' Continuous distillation(flash distillation)' Fractionated distillation: working principle, Plate colonne, the method of Sorel, the method of Lewis, the method of Mc Cabe &amp; Thiele, Study of the column with the equilibrium diagram, vapor injection, the method of Ponchon&amp; Savarit, Study of the columns with the enthalpy diagram, Rectification of azeotropic mixtures, Rectification mixtures with more than two species, Column efficiency) / Liquid-liquid extraction (Reminders on ternary diagrams ' Extraction in one contact stage ' Extraction with multiple contact stages ' Countercurrent extraction with separate contact stages ' Countercurrent extraction with uninterrupted contact ' Countercurrent extraction with reflux) / Gas absorption by liquids (Equilibrium condition ' Graphical representation ' Number theoretical stages ' Continuous transfer ' Absorption of several species ' Absorption with chemical reaction) / Adsorption (Adsorption on a solid ' Adsorption equilibrium for a pure gas ' Adsorption equilibrium for a gaseous binary mixture ' Adsorption equilibrium for a liquid binary mixture - Adsorption separated stages ' Adsorption in fixed bed) / Crystallization (Definitions ' the crystalline state ' Solubility curves ' Sursaturation curves ' Basic principles of crystallization in solution ' Crystallization processes ' Purity and morphology of crystals</p> |
| <p>Inline resources</p>            | <p>Moodle:<br/>                     - slides posted at the beginning of the semester<br/>                     - list of exercices<br/>                     - remainders for mathematical formula<br/>                     - instructions for the plants visit</p>   |
| <p>Bibliography</p>                | <p>Aucun support payant n'est obligatoire.<br/>                     Une impression des diapositives (powerpoint) utilisées au cours et préalablement mises à disposition sur Moodle est vivement recommandée.<br/>                     Comme supports de cours facultatifs et disponibles en bibliothèque :</p> <ul style="list-style-type: none"> <li>- Introduction au génie des procédés de D. Ronze (Editions Tec et Doc, 2008), ISBN : 978-2-7430-1066-9</li> <li>- Separation process principles de E.J. Henley, J.D. Seader, D.K. Roper (Wiley, 2011) ISBN : 978-0-470-64611-3</li> <li>- Le pétrole - Raffinage et genie chimique I de P. Wuithier (Editions Technip, 1972) ISBN : 2-7108-0198-1</li> <li>- Procédés de séparation de J.P. Wauquier ((Editions Technip, 1998) ISBN : 2-7108-0671-1</li> </ul>   |
| <p>Other infos</p>                 | <p>This course can be given in English.</p>   |
| <p>Faculty or entity in charge</p> | <p>AGRO</p>   |

| <b>Programmes containing this learning unit (UE)</b> |         |         |              |   |
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| Program title  | Acronym | Credits | Prerequisite | Learning outcomes   |
| Master [120] in Agricultural Bioengineering          | BIRA2M  | 3       |              |  |
| Master [120] in Environmental Bioengineering         | BIRE2M  | 3       |              |  |