Bioprocess examples : from yeast to ... yeast

**Denis Dochain** 

# Content

- Food engineering
- Plant growth
- Waste & water treatment
- Biopolymers
- Enzymes
- Pharmacy

# Food Engineering

4 classes of processes :

- 1. Bioconversion
- Separation and purification : (micro-)filtration, evaporation, drying, extraction, distillation,...
- 3. Preservation processes : thermal treatment, smoking, salting, freeze-drying,...
- 4. Structuring processes : extrusion, emulsification, crystallisation,...

#### 1. Bioconversion

- 2. Separation and purification : (micro-)filtration, evaporation, drying, extraction, distillation,...
- 3. Preservation processes : thermal treatment, smoking, salting, freeze-drying,...
- 4. Structuring processes : extrusion, emulsification, crystallisation,...

## Example #1 : yeast growth





Budding (mother - daughter)

Example : Yeast growth

1. Respirative growth on glucose

 $S + C \to X + P$ 

2. Fermentative growth on glucose

 $S \to X + E + P$ 

3. Respirative growth on ethanol

$$C + E \rightarrow X + P$$

4. Maintenance

 $S + C \rightarrow P$ 

S: glucose, C: oxygen, X: yeast, P: $CO_2$ , E: ethanol

Example : Yeast growth

Two partial models

1. Oxygen reductive regime (RF)

$$\frac{d\xi}{dt} = K_{RF}\rho_{RF} - D\xi + F - Q$$

$$\boldsymbol{\xi} = \begin{pmatrix} S \\ C \\ X \\ P \\ E \end{pmatrix} \quad K_{RF} \begin{pmatrix} -k_1 & -k_2 & -k_{10} \\ -k_3 & 0 & -1 \\ 1 & 1 & 0 \\ k_5 & k_6 & k - 11 \\ 0 & k_8 & 0 \end{pmatrix} \quad \rho_{RF} = \begin{pmatrix} \mu_0 X \\ \mu_r X \\ q_m X \end{pmatrix}$$

2. Respirative regime (RF)

$$\frac{d\xi}{dt} = K_R \rho_R - D\xi + F - Q$$

$$\begin{pmatrix} -k_1 & -k_2 & -k_{10} \\ -k_3 & -k_4 & -1 \\ 1 & 1 & 0 \\ k_5 & k_7 & k - 11 \\ 0 & k_9 & 0 \end{pmatrix} \rho_R = \begin{pmatrix} \mu_0 X \\ \mu_e X \\ q_m X \end{pmatrix}$$

• Measured components : ethanol, dissolved oxygen,  $CO_2$ But not independent

 $\rightarrow$  dissolved oxygen and  $CO_2$ 

- Estimation of 2 kinetic parameters :
  - 1) Oxydo reductive regime :  $\mu_0$  and  $\mu_r$
  - 2) Respirative regime : $\mu_0$  and  $\mu_e$
- $q_m$  known (experimentally determined)

Dynamical equations of the measured components (RF regime) :

$$\frac{dC}{dt} = -DC - k_3 \mu_0 X - q_m X - Q_1$$
$$\frac{dP}{dt} = -DP = k_6 \mu_r X + k_{11} q_m X - Q_1$$

Transformation :  $\psi = K_U^{-1} \xi$ 

$$K_{U} = \begin{pmatrix} -k_{3} & 0 \\ k_{5} & k_{6} \end{pmatrix} \rightarrow \begin{cases} \psi_{1} = -\frac{1}{k_{3}}C \\ \psi_{2} = -\frac{k_{5}}{k_{3}k_{6}}C + \frac{1}{k_{6}}P \end{cases}$$

Observer-based estimator :

$$\begin{cases} \frac{d\hat{\psi}_{1}}{dt} = +\hat{\mu}_{0}X - D\psi_{1} + \frac{1}{k_{3}}q_{m}X - \frac{1}{k_{3}}Q_{in} + \omega_{1}(\psi_{1} - \hat{\psi}_{1}) \\ \frac{d\hat{\mu}_{0}}{dt} = \frac{\bar{\gamma}_{1}}{X}(\psi_{1} - \hat{\psi}_{1}) \\ \begin{cases} \frac{d\hat{\psi}_{2}}{dt} = +\hat{\mu}_{r}X - D\psi_{2} + \frac{1}{k_{6}}q_{m}X - \frac{1}{k_{6}}Q_{1} + -\frac{k_{5}}{k_{3}k_{6}}Q_{in}\omega_{2}(\psi_{2} - \hat{\psi}_{2}) \\ \frac{d\hat{\mu}_{r}}{dt} = \frac{\bar{\gamma}_{2}}{X}(\psi_{2} - \hat{\psi}_{2}) \end{cases}$$

Remark : X given by an asymptotic observer





Example : yeast growth --> adaptive linearizing control

#### But yeast is also used in other food processes, like brewery and wine making



## Example #2 : lactic fermentation

→ Yoghurt production

• 2 bacteria :



Lactobacillus bulgaricus and Streptoccus thermophilus

- Symbiosis between both micro-organisms when cultivated together :
  - Streptococcus thermophilus produces pyruvic and formic acid and CO<sub>2</sub> --> stimulates the growth of Lactobacillus bulgaricus
  - Lactobacillus bulgaricus produces peptides and aminoacids
     --> stimulates the growth of Streptococcus thermophilus (lower proteolytic activity)
- Stable association between *L. bulgaricus* and *S. thermophilus* : difficult and often unsuccessful process

## **On-line estimation of reaction rates**

- Production of lactic acid (S) from lactose  $(P_3)$
- Biomass (L. Bulgaricus) growth : negligible

galactose

• Reaction scheme :  $S \rightarrow k_1 P_1 + k_2 P_2 \checkmark$  $k_3 P_1 + X - --> X + P_3$ glucosé

- Measurements : glucose  $(P_1)$  and lactic acid  $(P_2)$  (via NaOH)
- Remark :  $k_1, k_2, k_3$  known (stoichiometry) 0.5 0.5 1

#### **On-line estimation results**



Validation on other variables (lactose (S) and galactose (P<sub>2</sub>)



# Content

- Food engineering
- Plant growth
- Waste & water treatment
- Biopolymers
- Enzymes
- Pharmacy

## Example : plant growth



#### Main reactions : photosynthesis, (photo)respiration

 Context : MELISSA project (ESA)
 Objective : to have autonomous space stations, also in terms of food production

 Objective of the plant growth : to guarantee a sufficient constant production by using at best the available resources (nitrogen, carbon) while minimizing the energy consumption and the waste production





#### Modelling may not be a long quiet river...

- Constraints :
  - duration of the experiments
  - variability of the growth
  - diversity of elements (roots, shoot, leaves, flowers, fruits)
  - measurements (e.g., how to measure the biomass?)
- Choice of the model : simple or complex?

### Experimental results (lettuce)



# Waste and Water Treatment

- 2 major classes of waste :
  - 1) industrial waste
    - well known composition
    - potentially high toxicity

2) municipal/domestic waste

- diversified and varying composition
- often low toxicity
- Waste treatment has a cost, rarely a benefit
  - the spreading of sewage sludge : more and more regulated
  - the exception : composting (domestic waste)
- Diverse Eurpean directives on waste treatment

## Some examples

- Wastewater treatment
  - Activated sludge
  - Anaerobic digestion
  - Lagoons (Ponds)
- Solid waste treatment : composting
- Contaminated soil treatment
- Drinkable water treatment

## Some examples

- Wastewater treatment
  - Activated sludge
  - Anaerobic digestion
  - Lagoons (Ponds)
- Solid waste treatment : composting
- Contaminated soil treatment
- Drinkable water treatment

# Wastewater treatment : activated sludge



Wastewater treatment plant of Strasbourg



Monstreux

#### **Basic scheme**



# On-line estimation of biomass and substrate concentrations from the measurements of oxygen

Assumption : one biodegradation reaction : S + C --> X

- aerator : substrate S : 
$$\frac{dS}{dt} = \frac{F_{in}}{V}S_{in} - \frac{F_{in} + F_R}{V}S - k_1\mu X$$
oxygen C : 
$$\frac{dC}{dt} = k_L a (C_S - C) - k_2\mu X - \frac{F_{in} + F_R}{V}C$$
biomass X : 
$$\frac{dX}{dt} = \mu X - \frac{F_{in} + F_R}{V}X$$
- settler (biomass X<sub>R</sub>) : 
$$\frac{dX_R}{dt} = \frac{F_{in} + F_R}{V_S}X - \frac{F_W + F_R}{V_S}X_R$$

#### Asymptotic observer

$$\frac{dZ_1}{dt} = \frac{F_{in}}{V}S_{in} - k_L a (C_S - C) - \frac{F_{in} + F_R}{V}Z_1$$
$$\frac{dZ_2}{dt} = k_L a (C_S - C) - \frac{F_{in} + F_R}{V}Z_2$$
$$S_e = Z_1 + \frac{k_1}{k_2}C$$
$$X_e = \frac{Z_2 - C}{k_2}$$
$$\frac{dX_{Re}}{dt} = \frac{F_{in} + F_R}{V_S}X_e - \frac{F_W + F_R}{V_S}X_{Re}$$



# A wastewater treatment plant is a complex entity



Some challenges in the activated sludge process :

- appropriate use of methanol
- limitation of the sludge production
- stability of the micro-organisms in the settler and limitation of the formation of filamentous micro-organisms
- what about CO<sub>2</sub>?

Appropriate use of methanol

Context : denitrification

 --> addition of carbon

 $\begin{array}{lll} \text{dénitratation} & : & NO_3 + C \longrightarrow NO_2 \\ \text{dénitritation} & : & NO_2 + C \longrightarrow N_2 \end{array}$ 

• Important operating cost in a wastewater treatment plant

#### Sludge production

- Traditionally : spreading on fields (50 to 60%) (20-25% waste disposal et 15-20% incinerated)
- More and more restrictive legislation --> to avoid the concentration of toxic substances (heavy métals, organic compounds,...) in the soil and in food --> European directive 86/278
- Directive : defines the quality norms for having a sludge that can be spread --> determines the limit values for the concentrations in trace-elements (Cd, Cr, Cu, Hg, Ni, Pb, Zn) and organic trace-components (PCB, (benzo(b))fluoranthene, benzo(a)pyrene,...).
- Development of new technologies that allow to reduce the sludge production (including separation via membranes)


# Stability of the micro-organisms in the settler and limitation of the formation of filamentous organisms

- 2 types of micro-organisms :
  - 1) flocs : high density --> settle
  - filaments : low density --> poorly settle --> may be found at the outlet of the wastewater treatment plant
- Need to monitor (and possibly to control) the growth of filamentous micro-organisms

## Some examples

- Wastewater treatment
  - Activated sludge
  - Anaerobic digestion
  - Lagoons (Ponds)
- Solid waste treatment : composting
- Contaminated soil treatment
- Drinkable water treatment

## **Anaerobic digestion**

- Wastewater biological process + production of methane (CH<sub>4</sub>)
- Complex process
   —simplified reaction scheme

1) acidogenesis :

$$S_1 \rightarrow X_1 + S_2 + P_2$$

organic acidogenic CO<sub>2</sub> matter bacteria

2) méthanisation :

$$S_2 \rightarrow X_2 + P_1 + P_2$$
  
volatile methanogenic CH<sub>4</sub>  
fatty bacteria  
acids



- Very old process (since more than 2000 years in China) (cfr also the cut grass pile)
- At the heart of the first oil crisis...

...but enormous problems of implementation (negative effect of the H<sub>2</sub>S, for instance) and of process operation (instability due to organic overloads) + low yields

- Applications mainly to small installations (e.g. farms with energy supply for the lighting of the barn)
- Today : more and more in wastewater treatment plants
   --> allows to treat the hardly biodegradable organic matters

# Application of modelling, monitoring and control

- Model identification (including experiment design and long term validation)
- On-line estimation of the process reaction rates
- Adaptive linearizing control of the organic matter concentration

# Model identification Case study : the AMOCO model

- Context : EC project AMOCO (Advanced MOnitoring and COntrol of the operation of wastewater treatment processes of the wood industry in order to improve the process efficiency)
- Process : anaerobic digestion in a fixed bed reactor
- Control objective : to maintain the process in stable conditions via the control of the alkalinity *Z*.

#### Dynamical model

Assumptions

• 
$$35^{\circ}C \le T \le 38^{\circ}C, 6 \le pH \le 8$$
  
•  $C = CO_2 + B_{\checkmark}$   
inorganic bicarbonate  
carbon

• Volatile fatty acids (acetate)  $S_2$  and alkalinity Z

$$Z = B + S_2 = f_B(pH)C + S_2$$
  
with :  $f_B(pH) = \frac{K_b}{K_b + 10^{-pH}}$  dissociation constant  
of CO<sub>2</sub>  
 $K_b = \frac{[H^+]B}{CO_2}$ 

acidogenic bacteria	$\frac{dX_1}{dt}$	=	$\mu_1 X_1 - \alpha D X_1$ $\rightarrow$ detachment rate
methanogenic bacteria	$\frac{dX_2}{dt}$	=	$\mu_2 X_2 - \alpha D X_2$
organic matter	$\frac{dS_1}{dt}$	=	$D(S_{1in} - S_1) - k_1 \mu_1 X_1$
volatile fatty acids	$\frac{dS_2}{dt}$	=	$D(S_{2in} - S_2) + k_2 \mu_1 X_1 - k_3 \mu_2 X_2$
alkalinity	$\frac{dZ}{dt}$	=	$D(Z_{in} - Z)$
inorganic carbon	$\frac{dC}{dt}$	=	$D(C_{in} - C) - q_C + k_4 \mu_1 X_1 + k_5 \mu_2 X_2$

Specific growth rates

Monod 
$$\mu_1 = \frac{\mu_{max1}S_1}{K_{S1} + S_1}$$
  
Haldane  $\mu_2 = \frac{\mu_0 S_2}{K_{S2} + S_2 + S_2^2/K_{I2}}$ 

### Experiment design

- Based on the practical constraints of the process and the time limitation of the process
- Unstable operation...
- →admissible wide range of operation + expected unstable mode (large D and  $S_{in}$ ) at the end

D (day <sup><math>-1</math></sup> )	$S_{1in} (\mathrm{g \ COD/l})$	$S_{2in} \pmod{l}$	$pH_{in}$
0.34	2.82	93.6	5.12
0.50	2.98	89.09	5.08
0.35	4.68	73.68	4.46
0.35	2.05	38.06	4.49
0.36	6.77	112.7	4.42
0.26	5.35	72.98	4.42
0.51	5.53	71.6	4.47
0.53	4.20	68.78	5.30



#### **Parameter Identification**

- Available measurements :  $S_1$  (COD),  $S_2$ , Z, C,  $X_1 + X_2$  (VSS)
- Separation of the parameters (yield coefficients, kinetic parameters, transfer parameters)
- Calibration on the steady-state data (to improve steady-state performance of the model), validation on the transients

• Kinetic parameters

Steady state biomass balance equations :

$$\frac{1}{D} = \frac{\alpha}{\mu_{1 \max}} + K_{S1} \frac{\alpha}{\mu_{1 \max}} \frac{1}{\bar{S}_{1}}$$

$$\frac{1}{D} = \frac{\alpha}{\mu_{0}} + K_{S2} \frac{\alpha}{\mu_{0}} \frac{1}{\bar{S}_{2}} + \frac{1}{K_{I2}} \frac{\alpha}{\mu_{0}} \bar{S}_{2}$$
linear in the parameters  $\frac{\alpha}{\mu_{1 \max}}, K_{S1} \frac{\alpha}{\mu_{1 \max}}, \frac{\alpha}{\mu_{0}}, K_{S2} \frac{\alpha}{\mu_{0}}, \frac{1}{K_{I2}} \frac{\alpha}{\mu_{0}}$ 

 $\rightarrow$ least squares estimation

Only the ratio  $\alpha/\mu_{Imax}$  is identifiable -->  $\mu_{Imax}$  from the literature

• Transfer coefficient  $k_L a$ 

$$q_C = k_L a (CO_2 - K_H P_C)$$

$$CO_2 = \frac{C}{1 + K_b 10^{pH}}$$

Parameter	Units	Value	Standard
			deviation
$\mu_{1\mathrm{max}}$	$day^{-1}$	1.2	
$K_{S1}$	g/l	7.1	5.0
$\mu_0$	$day^{-1}$	0.74	0.9
$K_{S2}$	mmol	9.28	13.7
$K_{I2}$	mmol	16	17.9
$\alpha$	/	0.5	0.4
$k_L a$	$day^{-1}$	19.8	3.5

Yield coefficients

- In absence of measurements for X<sub>1</sub> and X<sub>2</sub>, only ratios of yield coefficients (simple argument : rescaling of X<sub>i</sub> (X<sub>i</sub>' = λ<sub>i</sub>X<sub>i</sub>) compensated by rescaling of the yield coefficients : k<sub>i</sub>' = λ<sub>1</sub>k<sub>i</sub> (i = 1, 2, 4), k<sub>i</sub>' = λ<sub>2</sub>k<sub>i</sub> (i = 3, 5, 6)
- Two steps

1) calibration of the ratios  $k_2/k_1$ ,  $k_6/k_3$ ,  $k_5/k_3$ ,  $k_4/k_1$ 

$$q_{C} = D(C_{in} - C) + \left(\frac{k_{4}}{k_{1}} + \frac{k_{2}k_{5}}{k_{1}k_{3}}\right) D(S_{1in} - S_{1}) + \frac{k_{5}}{k_{3}} D(S_{2in} - S_{2})$$

$$q_{M} = \frac{k_{2}k_{6}}{k_{1}k_{3}} D(S_{1in} - S_{1}) + \frac{k_{6}}{k_{3}} D(S_{2in} - S_{2})$$

2) VSS measurements (=  $X_1 + X_2$ ) and assumption of the ratio of  $X_1$  over  $X_1 + X_2$  (0.2 from the literature)

Ratio	Units	Value	Standard
			deviation
$k_2/k_1$	$\mathrm{mmol/g}$	2.72	2.16
$k_{6}/k_{3}$	/	1.62	0.12
$k_5/k_3$	/	1.28	0.13
$k_4/k_1$	$\mathrm{mmol/g}$	1.18	3.02

Parameter	Units	Value	Standard
			deviation
$k_1$	g $S_1$ /g $X_1$	42.14	18.94
$k_2$	mmol $S_2 / g X_1$	116.5	113.6
$k_3$	mmol $S_2 / g X_2$	268	52.31
$k_4$	mmol $CO_2 / g X_1$	50.6	143.6
$k_5$	mmol $CO_2$ /g $X_2$	343.6	75.8
$k_6$	mmol $CH_4$ /g $X_2$	453.0	90.9







#### Long term validation

- Model still valid after a few years even if reactor clogging
- The only change : active volume V
- Confirmed by a tracer experiment and RTD (residence time distribution) analysis







# On-line estimation of the reaction rates : measured data



# On-line estimation of the reaction rates : results



# Adaptive linearizing control of the organic matter concentration



## Some examples

- Wastewater treatment
  - Activated sludge
  - Anaerobic digestion
  - Lagoons (Ponds)
- Solid waste treatment : composting
- Contaminated soil treatment
- Drinkable water treatment

# Lagoons (ponds)

- About 2500 lagoons in France (the first on in 1964)
- Usually 3 basins («ponds») (50%, 25% and 25% of the total area)
- Usually 100 to 1000 inhabitant-equivalents
- Uncertainty on the performances in « cold » regions (e.g. North of France)
- Possible odour production

### Basic elements of a lagoon









### **Odour production**

- Non correlated to wastewater treatment performance
- Regularly appears at thaw and in the summer :
  - Often in the morning
  - Sometimes during short periods
  - Always in the first basin
- Depends on the meteorological variables that control the oxygenation level via the photosynthesis of the algae (light intensity and temperature)

### Mathematical model : lagoon stratification



## Reaction scheme :

- Microalgae  $X_1$ 
  - Growth : $CO_2 + S_1 Light \rightarrow X_1 + O_2$ Respiration : $O_2 + X_1 \rightarrow X_1 + CO_2$ Mortality : $X_1 \rightarrow S_2$
- Aerobic bacteria X<sub>2</sub>
  - Growth :
      $S_1 + O_2 - >$   $X_2 + CO_2$  

     Mortality :
      $X_2 - > S_2$
- Sulfato-reducing bacteria X<sub>3</sub>
  - Growth :
      $S_2 \longrightarrow X_3 + CO_2 + H_2S$  

     Mortality :
      $X_3 \longrightarrow S_2$
- (bio)chemical oxidation of  $H_2S$

$$2 H_2 S + O_2 \implies 2 H_2 O + 2 S$$

#### Typical set of experimental data



### Typical validation data for the autumn



### Typical validation data for the spring


#### Typical validation data for the summer



## Some examples

- Wastewater treatment
  - Activated sludge
  - Anaerobic digestion
  - Lagoons (Ponds)
- Solid waste treatment : composting
- Contaminated soil treatment
- Drinkable water treatment

## Composting



- Biological degradation and stabilisation of organic substrates
  - in thermophilic conditions
  - $\rightarrow$  stable final product
    - without pathogenic elements
    - ready to be spread on soils
- Matter to be composted : disposed on piles (andains in French)
   (2m high, 2 to 4m large, length > 10m)



## **Biology of the composting**

- Bio-oxidation of the organic matter
- Microorganisms : bacteria, fungi and actinomycetes (95% of the microbial activity)
- Bacteria :
  - 80 to 90% of the microorganisms
  - high humidity élevée and low C/N ratio
  - large pH spectrum values
  - mesophilic at the beginning, then thermophilic
  - end of the activity : humidity level < 20%
- Fungi (high C/N ratio, low humidity level, 2 < pH < 9) --> hardly biodegradable substrates
- Actinomyces (filamentous) : in hard conditions
  + maturation



Dynamical model : energy and mass balances

$$\begin{aligned} \frac{dT}{dt} &= \frac{q_{air}}{mc}(h_{in} - h_{out}) + \frac{q_{H_2O_{in}}c_{p,H_20} + UA}{mc}(T_a - T_a) \\ &- \frac{\Delta H}{mc}Y_{S/X}\mu X \\ \frac{dS}{dt} &= -Y_{S/X}\mu(S,T,C,M)X \\ \frac{dX}{dX} &= \mu(S,T,C,M)X - \delta X \\ \frac{dC}{dt} &= -\frac{Y_{O_2/X}}{\rho_{As}\epsilon}\mu(S,T,C,M)X + \frac{q_{air}}{\rho_{As}\epsilon V}(C_{in} - C) \\ \frac{dM}{dt} &= \frac{Y_{H_2O/X}}{m_{bh}}\mu(S,T,C,M)X + \frac{q_{air}}{m_{bh}}(f_{in} - f_{sat}) \\ &+ \frac{q_{H_2O_{in}} - q_{H_2O_{out}}}{m_{bh}} \end{aligned}$$

## Some examples

- Wastewater treatment
  - Activated sludge
  - Anaerobic digestion
  - Lagoons (Ponds)
- Solid waste treatment : composting
- Contaminated soil treatment
- Drinkable water treatment

## **Bioremediation**

- Rehabilitation of contaminated soils (often industrial sites)
- Example : Tertre (Carcoke)
- 2 main techniques
  - in-situ
  - biopile





## Some examples

- Wastewater treatment
  - Activated sludge
  - Anaerobic digestion
  - Lagoons (Ponds)
- Solid waste treatment : composting
- Contaminated soil treatment
- Drinkable water treatment

#### Denitrification of drinkable water

- Human health issue In presence of too high nitrogen level, risk for babies (mainly) and for elderly persons to fix the nitrogen instead of the oxygen
- In particular, consequence of the massive spread of manure on fields (e.g. Brittany)
- Denitrification (with carbon addition, for instance)





#### Drinkable water denitrification process



# Content

- Food engineering
- Plant growth
- Waste & water treatment
- Biopolymers
- Enzymes
- Pharmacy

# **Biopolymers**

= polymers that are « easily » biodegradable

- Mainly PHB (Poly-β-hydroxybutyric acid)
- →intracellular synthesis by *Alcaligenes eutrophus*
- Application : motor oil bottles



# On-line estimation of PHB, biomass and substrates





#### Inferential control of the ammonia N



# Content

- Food engineering
- Plant growth
- Waste & water treatment
- Biopolymers
- Enzymes
- Pharmacy



- Enzymes by micro-organisms (e.g. filamentous fungi)
- Applications : food industry (bread), detergent,...





### Modelling issue : link between viscosity vs biomass concentration + transfer coefficient





# Content

- Food engineering
- Plant growth
- Waste & water treatment
- Biopolymers
- Enzymes
- Pharmacy

# Pharmaceutical processes and medical applications

- Antibiotics (penicillin, nikkomycines)
- Diagnosis (antibiotics tests)
- Animal cell culture
- Vaccines

## Penicillin

- The most traditionally used antibiotics
- Two reaction process :

biomass growth : S ---> X non-growth associated production : S + X ---> X + P

#### Adaptive linearizing control of the substrate S





#### Nikkomycines

- Another antibiotics
- Application : biological insecticide, medecine
- Growth of Streptomyces tendae
- Reaction scheme : 2 phases

growth maintenance

2) Am + GI + 
$$O_2 = --> X + CO_2$$
  
Am + GI +  $O_2 + X = --> X + P + CO_2$   
GI +  $O_2 + X = --> X + CO_2$ 

growth production maintenance

Am : ammonia; GI : glucose; Ph : phosphate

#### Asymptotic observer



#### On-line estimation of the reaction rates



#### Antibiotics tests

#### On-line estimation of the specfic growth rates



# Animal cell cultures

- Applications : production of vaccines, monoclonal antibodies, molecules with therapeutic property (e.g. tissue-type plasmigen activators)
- Reaction scheme

A --> X  
A + G --> X + P  
A --> N  
P + 
$$3O_2$$
 -->  $3 CO_2$  +  $3 H_2O$   
P --> L

A : amino-acids, X : cells, G : glucose, P :pyruvate, N : ammonia, L : lactate

#### Validation of the reaction scheme



Asymptotic observer

**Reaction scheme :** 

GI + G --> X + L + MA X --> Xd + LDH

GI : glutamine MA : monoclonal antibodies Xd : dead cells LDH : deshydrogenase lactate





#### Vaccine production

Example : Vaccine against the Hepatitis B

- Genetically modified yeast --> intracellular production of the vaccie "ingredients"
- Fed-batch fermentation of yeast
- Adaptive linearizing control of ethanol


