

# Control of bioprocesses : some introductory concepts

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# Content

- Adaptive linearizing control : basic concepts
- Control of fed-batch processes : a specific issue

# Adaptive linearizing control is equivalent to PI control

Output dynamics : 
$$\frac{dy}{dt} = \frac{q}{V}(\alpha x_{in} - y) - \beta Q + \gamma r(x)$$

with  $q$  : control input

$\alpha, \beta, \gamma$  : nonlinear combination of yield coefficients

Desired closed loop dynamics : 
$$\frac{dy}{dt} = \lambda(y^* - y), \quad \lambda > 0$$

→ Control law (with  $r, a, b$  and  $g$  unknown) :

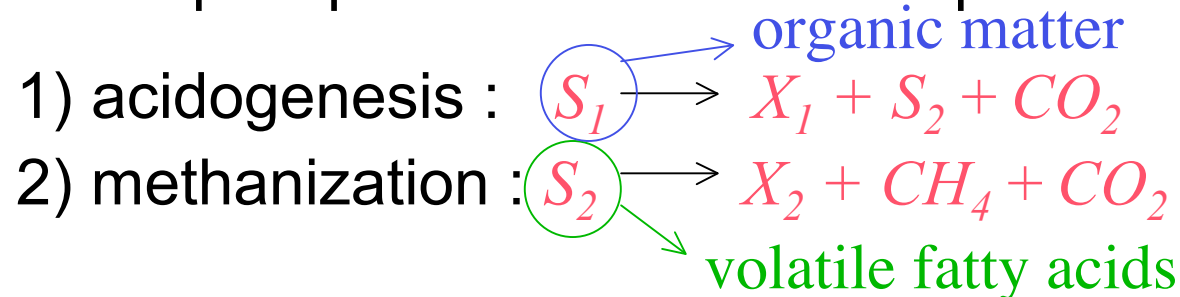
$$q = \frac{V}{\hat{\alpha}x_{in} - y} \left[ \lambda(y^* - y) + \hat{\beta}Q - \widehat{\gamma}r \right]$$

# Application : wastewater treatment by anaerobic digestion

- Biological wastewater treatment + CH<sub>4</sub> production

- Complex process

simple reaction network :



- Process : CSTR (60 litres)

- Measurements : COD (=  $S_1 + S_2$ ) + CH<sub>4</sub> gaseous outflow rate

- COD regulation (wastewater treatment objective)

## Dynamical model (mass balance)

$$\begin{aligned}\frac{dX_1}{dt} &= \mu_1 X_1 - DX_1 \\ \frac{dS_1}{dt} &= -k_1 \mu_1 X_1 + DS_{in} - DS_1 \\ \frac{dX_2}{dt} &= \mu_2 X_2 - DX_2 \\ \frac{dS_2}{dt} &= k_3 \mu_1 X_1 - k_2 \mu_2 X_2 - DS_2 \\ \frac{dP_1}{dt} &= k_4 \mu_2 X_2 - DP_1 - Q_1 \\ \frac{dP_2}{dt} &= k_5 \mu_1 X_1 + k_6 \mu_2 X_2 - DP_2 - Q_2 \quad \text{CO}_2\end{aligned}$$

} acidogenesis

} methanisation

# Model reduction

- CH<sub>4</sub> and CO<sub>2</sub> are low solubility products :

$$Q_1 = k_4 \mu_2 X_2$$

$$Q_2 = k_5 \mu_1 X_1 + k_6 \mu_2 X_2$$

--> dynamical mass balance of  $S$  :

$$\frac{dS}{dt} = D(S_{in} - S) + \frac{k_3 - k_1}{k_5} Q_2 - \left( \frac{k_6(k_3 - k_1)}{k_1 k_5} + \frac{k_2}{k_1} \right) Q_1$$

- Assume  $Q_2$  proportional to  $Q_1$  ( $Q_2 = \alpha Q_1$ ) :

$$\frac{dS}{dt} = D(S_{in} - S) - \beta Q_1$$

- Alternative :  $\text{CH}_4$  is a low solubility product and the methanization is a fast reaction :

$$Q_1 = k_4 \mu_2 X_2$$
$$D S_{in} = k_1 \mu_1 X_1$$

--> dynamical mass balance of  $S$  :

$$\frac{dS}{dt} = D(S_{in} - S) - \frac{k_1 k_2}{k_3 k_4} Q_1$$

# Application : anaerobic digestion

Mass balance equation of  $S$  :  $\frac{dS}{dt} = \frac{q}{V}(S_{in} - S) - \beta Q$

Control law (« Lyapunov design ») :

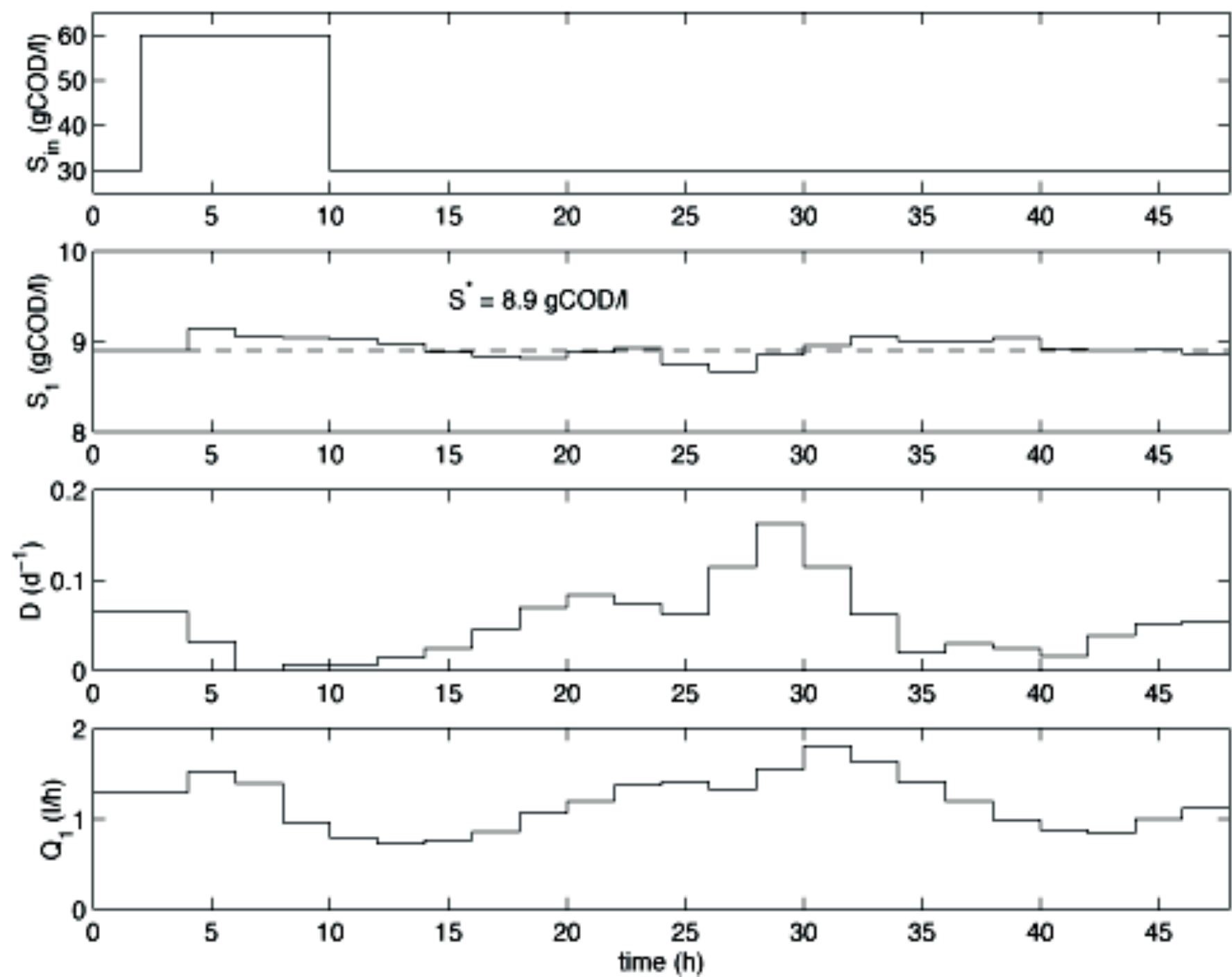
$$q = \frac{V}{S_{in} - y} \left[ \lambda(S^* - S) + \hat{\beta}Q \right]$$

$$\frac{d\hat{\beta}}{dt} = \delta(S^* - S), \quad \delta > 0$$

Or by integrating the parameter adaptation equation :

$$q = \frac{V}{S_{in} - y} \left[ \underbrace{\lambda(S^* - S)}_{\text{proportional action}} + \underbrace{\delta Q \int_0^t (S^* - S) d\tau}_{\text{integral action}} \right]$$





## Case study #2 : control of volatile fatty acids $S_2$

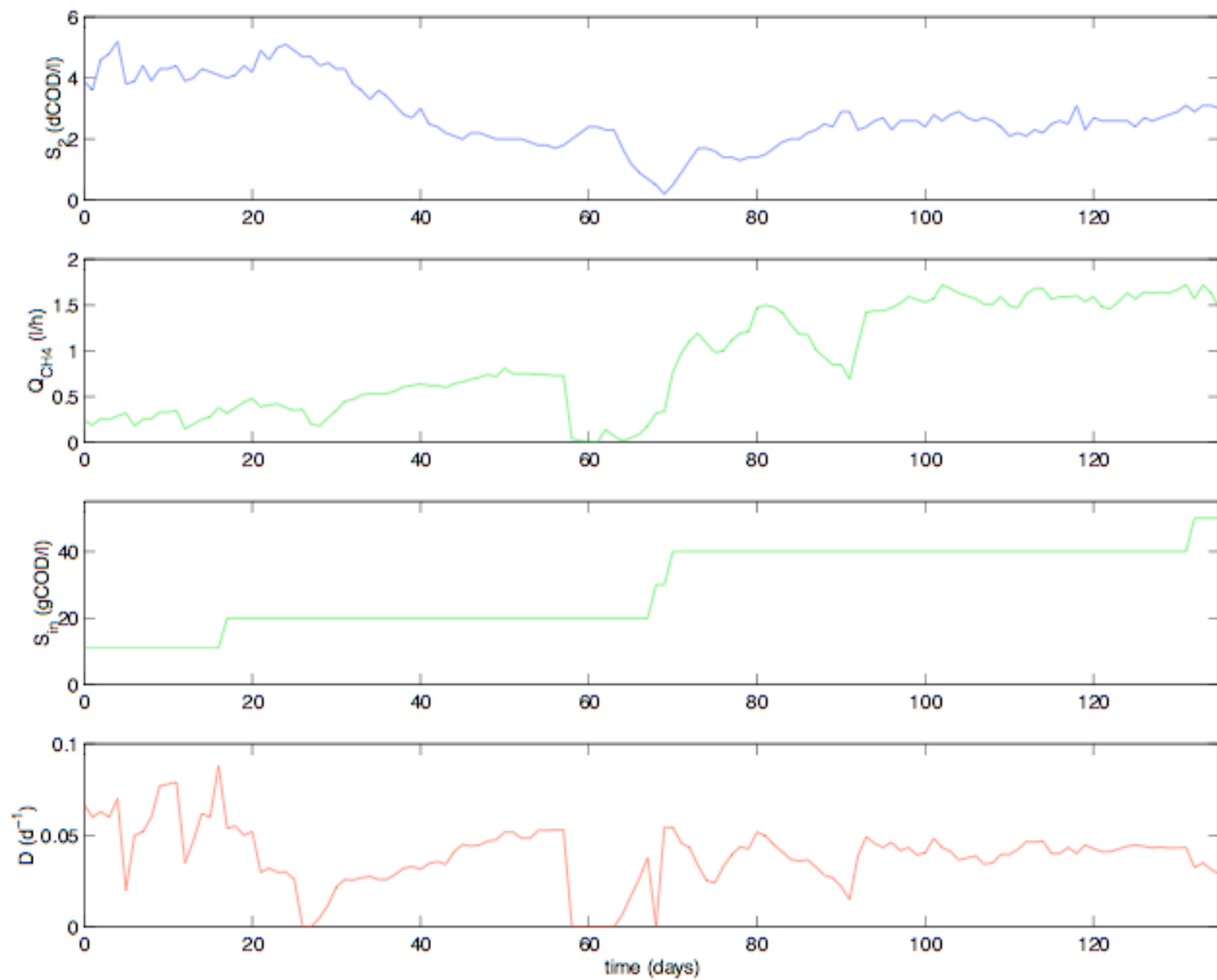
- Objective : to prevent the process from instability
- Assumption : methanization is the limiting step  
( $S_2$  may accumulate)
- Model reduction :  $\text{CH}_4$  is a low solubility product and the acidogenesis is a fast reaction :

$$Q_1 = k_4 \mu_2 X_2$$

$$D S_{in} = k_1 \mu_1 X_1$$

--> dynamical mass balance of  $S_2$  :

$$\frac{dS_2}{dt} = D \left( \frac{k_3}{k_1} S_{in} - S_2 \right) - \frac{k_2}{k_4} Q_1$$



# Control of fed-batch processes : a specific issue

- Fed-batch processes : limited time operation
- Typical objective : to optimize the production over the process operation duration
- Example : yeast growth
  - Optimal control : « exponential » growth
  - Practical issue : how to incorporate this specific feature in a simple (e.g. PI) controller?

# Case study : fedbatch reactor with a simple growth reaction and Haldane kinetics

- System dynamics :
$$\begin{aligned}\frac{dS}{dt} &= \frac{q}{V}(S_{in} - S) - k_1\mu X \\ \frac{dX}{dt} &= \mu X - \frac{q}{V}X \\ \frac{dV}{dt} &= q \\ \mu &= \frac{\mu_0 S}{K_S + S + \frac{S^2}{K_I}}\end{aligned}$$

- Process operation objective : to maximize the total production of biomass  $VX$ 
  - > Optimal control : to find  $u(t)$  that maximizes  $J = V(t_f)X(t_f)$

# Optimal control

- Consider :  $u(t) = S_{in}(t)$
- Pontryagin Maximum Principle

singular arc if  $\frac{\partial \mu}{\partial S} = 0$

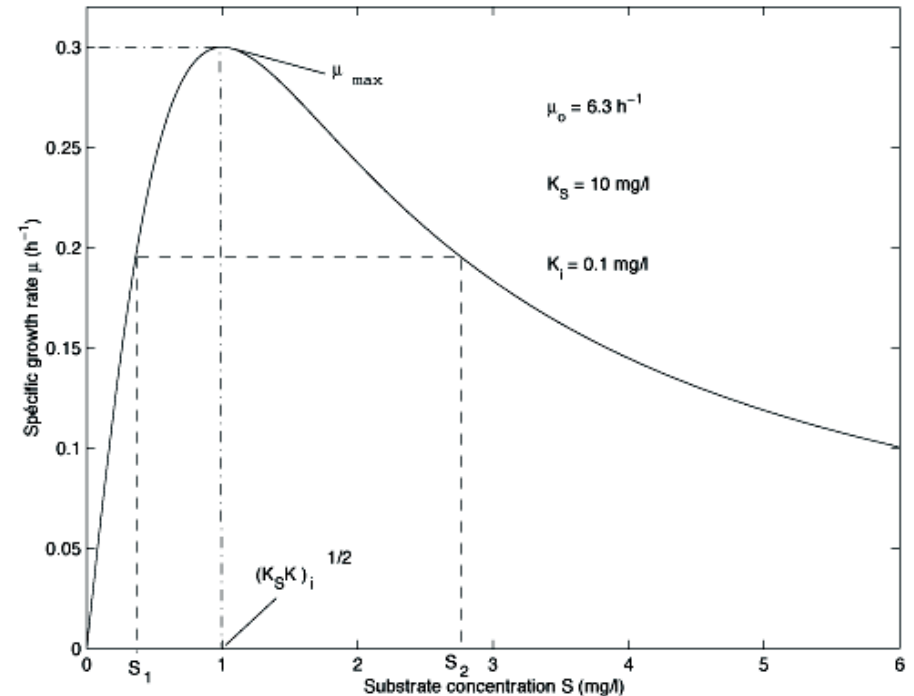
i.e. if  $S_{sing} = \sqrt{K_S K_I}$

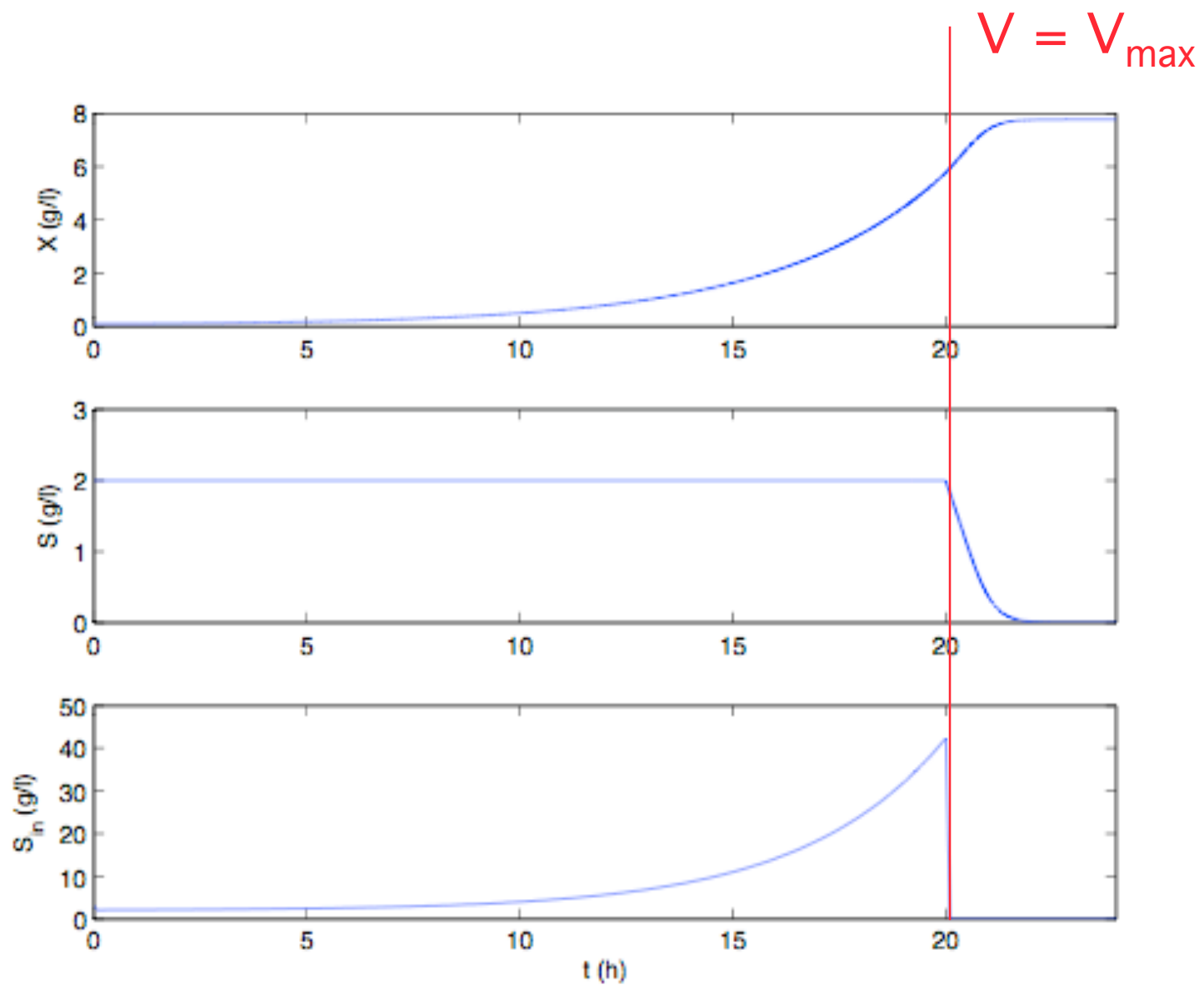
- If  $S(0) = S_{sing}$  :

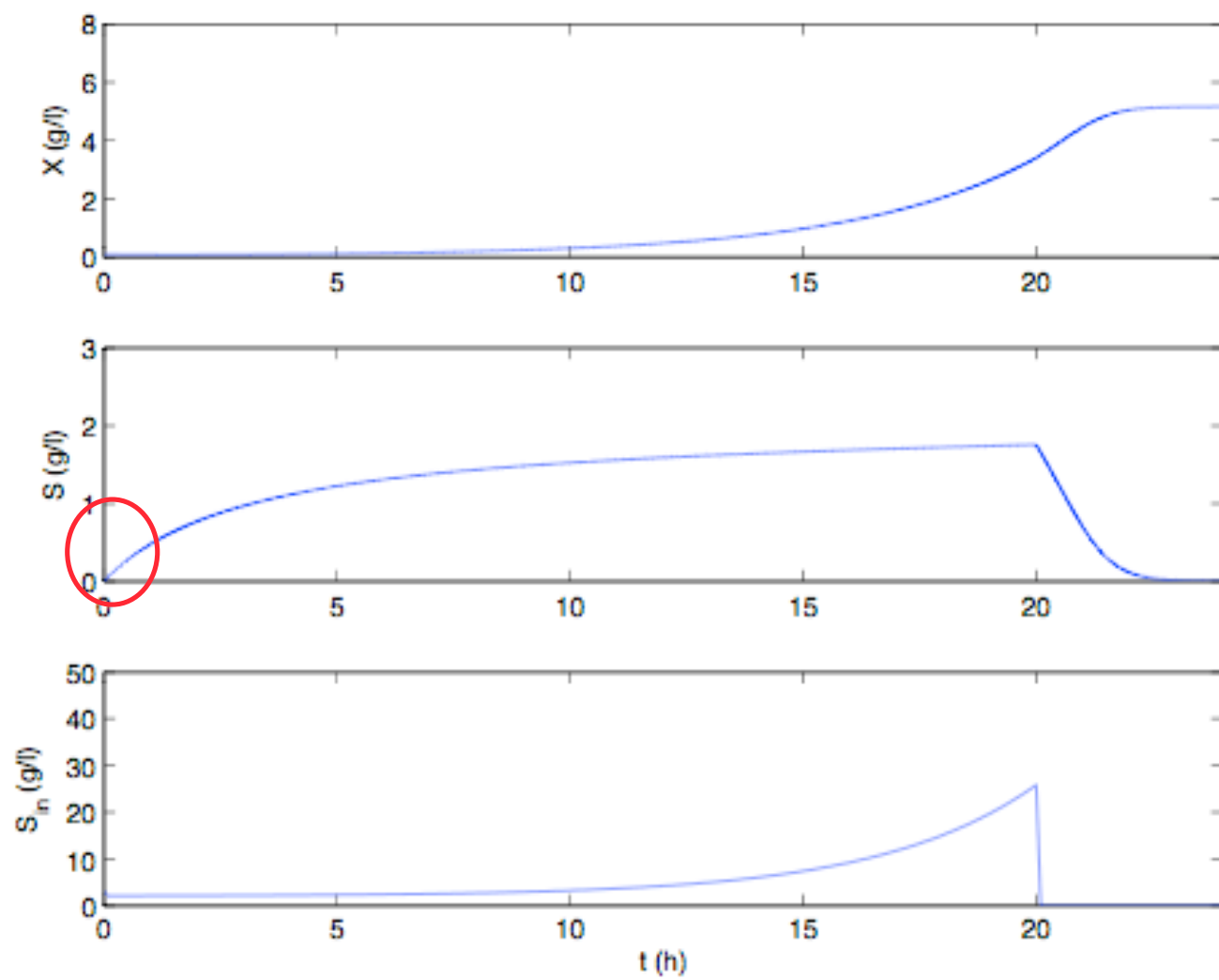
$$S_{in,opt} = \sqrt{K_S K_I} + \frac{V(t)}{q} k_1 \frac{\mu_0 X(t)}{1 + 2\sqrt{\frac{K_S}{K_I}}}$$

and :  $V(t)X(t) = V(0)X(0)e^{\mu_{max}t}$  with  $\mu_{max} = \frac{\mu_0}{1 + 2\sqrt{\frac{K_S}{K_I}}}$

exponential growth

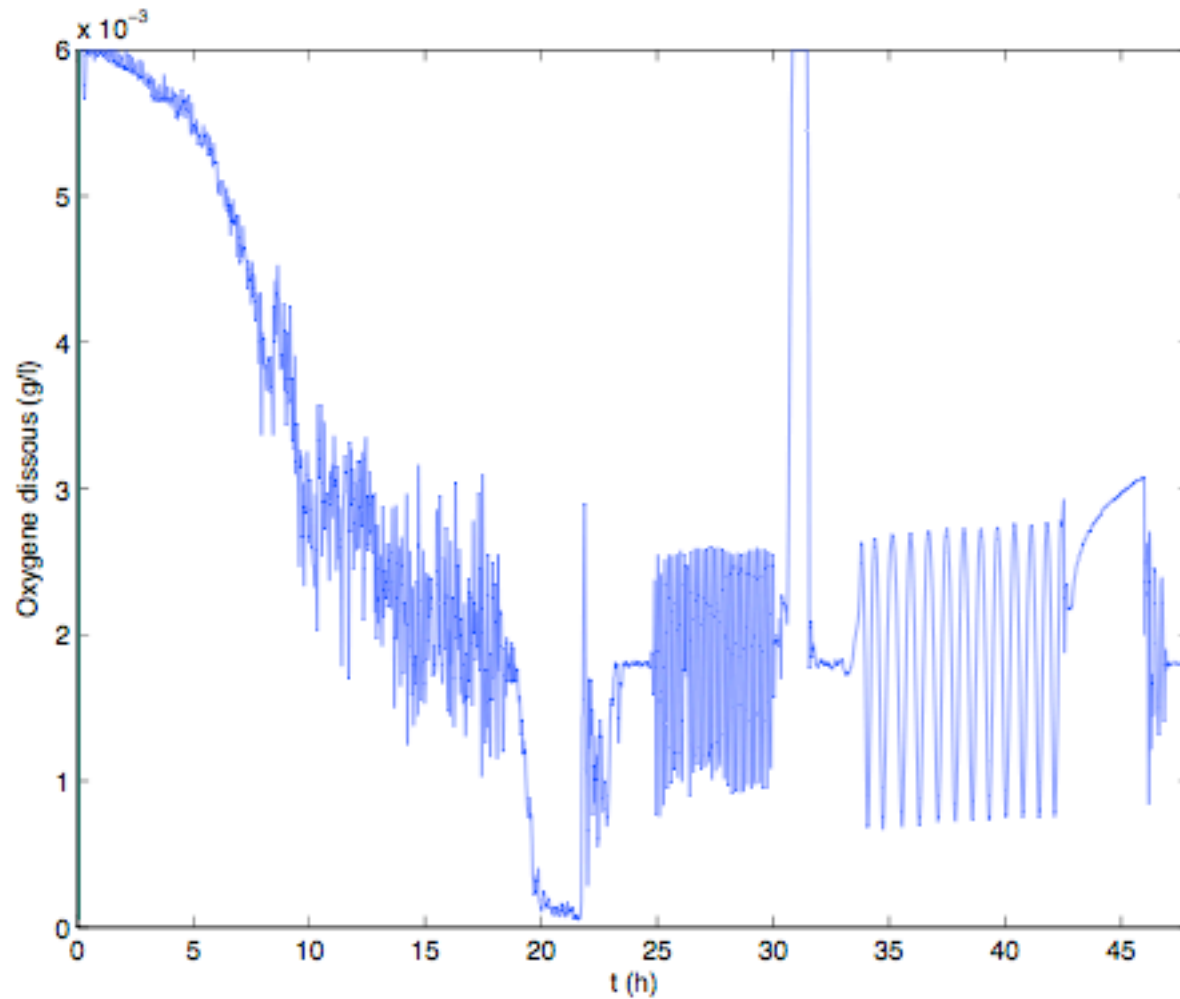




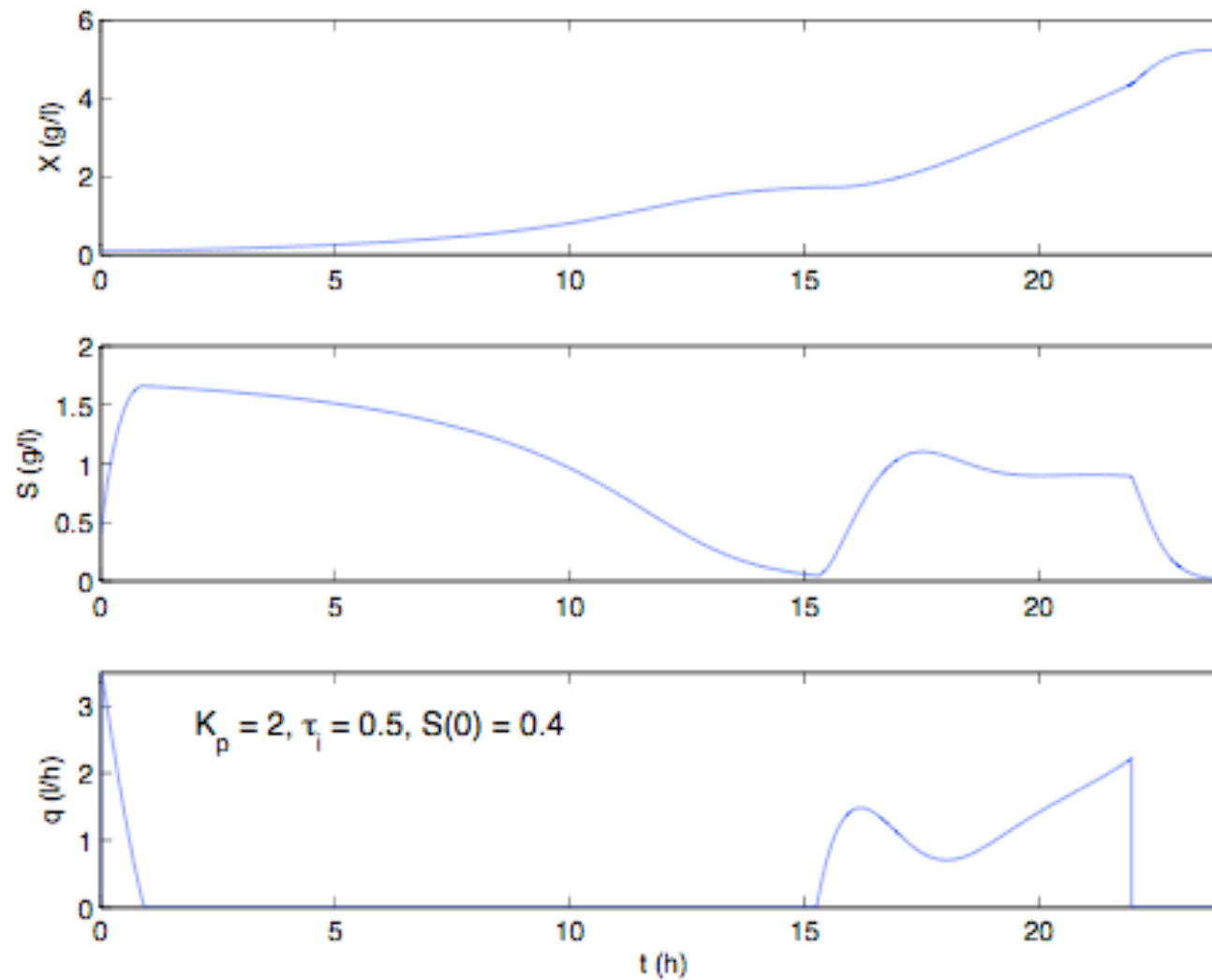




# Industrial application of a PI regulator for the control of oxygen in a fedbatch process



## PI regulator : a numerical simulation



The proportional gain should contain an exponential term

Closed-loop dynamics of  $S$  with an exponential growth :

$$\frac{dS}{dt} = \frac{1}{V} \left( -k_1 \mu V(0) X(0) e^{\mu t} + K_P (S_{in} - S)(S^* - S) + K_I (S_{in} - S) \int_0^t (S^* - S) d\tau \right)$$

$$\rightarrow K_p = K_{p1} e^{\mu t}$$

to “compensate” the exponential growth term

NB : no exponential term on the integral action

## PI with exponential term

